VASCO



INSTALLATION MANUAL VENTILATION UNIT VASCO T350/T500

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1 INTRODUCTION

The ventilation unit ensures a healthy indoor climate through continuous ventilation. For this purpose, a minimum ventilation flow rate is always required. The unit is therefore not equipped with an on/off switch. The resident must ensure that the unit is always plugged into the wall socket and that the wall socket is live.

The D ventilation system from Vasco Ventilation Concepts is a balance ventilation system with heat recovery that guarantees a comfortable and healthy indoor climate in a controlled way.

2 SAFETY

Only a professional installer is authorised to open the ventilation unit. The fitter must use the appropriate tools for each job.

ELECTRONIC COMPONENTS



The electronic components of the ventilation unit may be electrically live. In the event of a defect, contact a professional installer and have repairs carried out only by qualified personnel.

SAFETY INSTRUCTION

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they are supervised or instructed in the use of the appliance by a person responsible for their safety.

is for their safety. Children should be supervised to ensure that they do not play with the device.

If the power cord is damaged, it must be replaced by the manufacturer, the after-sales service or persons with similar qualifications in order to avoid danger.

The user is responsible for the safe disposal of the ventilation unit at the end of its service life, in accordance with the locally applicable laws or regulations. You can also dispose of the unit at a collection point for used electrical appliances.

MAINTENANCE

The ventilation unit must be inspected periodically for dirt. For inspection purposes the ventilation unit must be switched off by removing the mains plug from the wall socket. The ventilation unit contains rotating mechanical parts. If you remove the plug from the socket, these parts continue to rotate for a few seconds. Therefore, wait for about 20 seconds after turning off the ventilation unit so that the components come to a standstill.



Make sure that the plug cannot be reinserted into the power socket by another person before you have finished your work. Do not plug the unit into the power socket until the ventilation unit has been installed and all components have been assembled.

GUARANTEE

Vasco is not liable for any damage caused by not observing the safety instructions or not following the instructions in the user manual. You will find the guarantee conditions on page 24 of this manual.

3 INSTALLATION MANUAL FOR THE INSTALLER

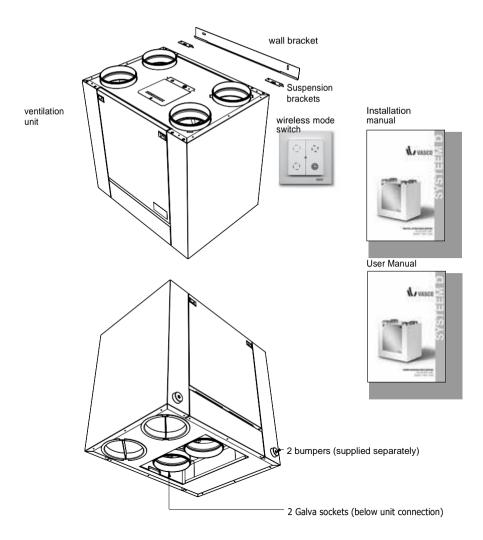
PACKAGING

The ventilation unit is delivered on a pallet and packed in a box. Remove the packaging and check the contents.

The content consists of:

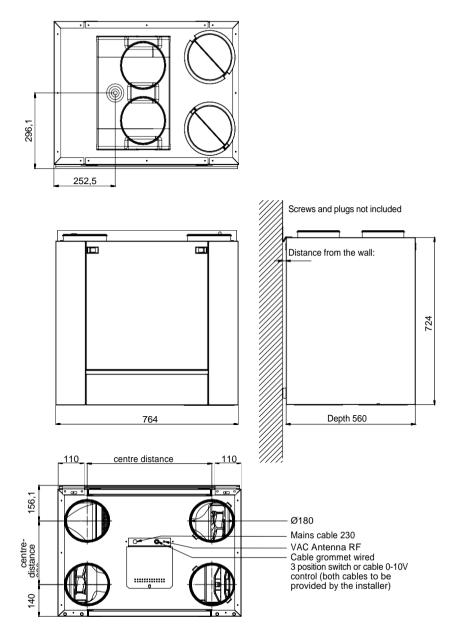
- 1 ventilation unit
- 1 wall bracket
- 1 wireless mode switch
- 1 user manual
- 1 installation manual
- 2 baffle plates
- 2 suspension brackets with bolts
- 2 galva sleeves

The appliance must be transported and unpacked with due care. Make sure that the packaging materials are disposed of in an environmentally friendly way.



DIMENSION

Sizes indicated in mm.



INSTALLATION To determine whether the installation of the ventilation unit in a certain room is possible, the following aspects should be taken into account:

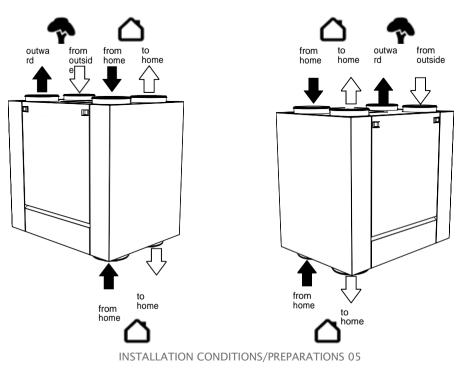
- the room must be frost-free
- The installation must be carried out in accordance with the general and locally applicable safety and installation regulations for, among other things, ventilation, electricity and sewerage as well as the regulations in this manual.
 - The following facilities must be available in the room:
 - air duct connections
 - 230V±10%, single-phase, 50Hz socket
 - provision for the condensation drain
- no construction dust may enter the ventilation unit or the air duct system

ASSEMBLY PREPARATIONS

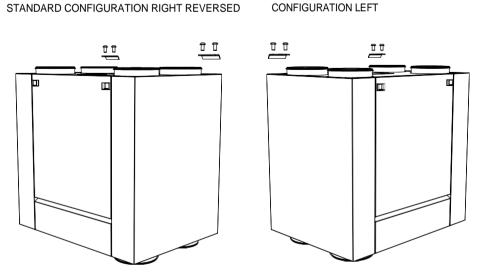
The ventilation unit can easily be mirrored so that the house connections can be on the right or left side.

STANDARD CONFIGURATION RIGHT REVERSED

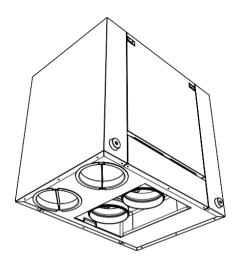
CONFIGURATION LEFT



For this, only the mounting brackets of the ventilation unit have to be fixed on the right side as shown in the following figures:



Stick the protective caps on the ventilation unit before fixing the ventilation unit to the wall.



06 ASSEMBLY PREPARATIONS

ELECTRIC PREHEATING ELEMENT T350 /T500 For the T350 /T500 units, an electric pre-heating element is optionally available. There is one type:

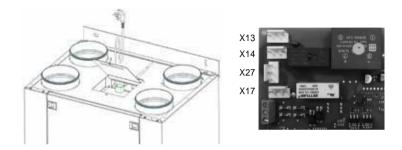
Electric pre-heating element T350 / T500 Article number 11VE 44130

MOUNTING AND ELECTRICAL CONNECTION OF THE PRE-HEATING ELEMENT

Attention: The electric pre-heating element must be in place before the ventilation unit is fixed to the wall. Attach the door panel to the connection "from outside". The electric pre-heating element is mounted on the socket "from outside".

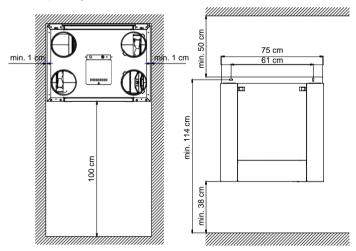


The cable of the electric pre-heating element must be led through the provided notches to the PCB and connected to terminal X17.



MOUNTING VENTILATION

The ventilation unit must be mounted on a wall of sufficient strength. Wall plugs and screws are not supplied. Use the appropriate fixing materials depending on the wall structure.

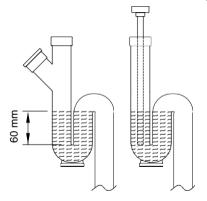


CONDENSARY FOOD



The condensate from the ventilation unit must be discharged in a proper manner. For this purpose, the ventilation unit must be connected to the indoor sewage system in a frost-free and airtight manner.

A siphon is part of this drainage system and must be provided on site separately. We advise to glue the connection to the ventilation unit or to connect it airtight by using a seal. The connection to the ventilation unit is Ø32mm. If the condensate drain is connected to the siphon with a hose, it is important that the end of the hose is at least 60 mm below the water level. For a fixed connection, we recommend an additional filling possibility near the siphon.



AIR DUCT CONNECTIONS

For a low-noise ventilation system, Vasco recommends using the components from the range offered for Vasco.

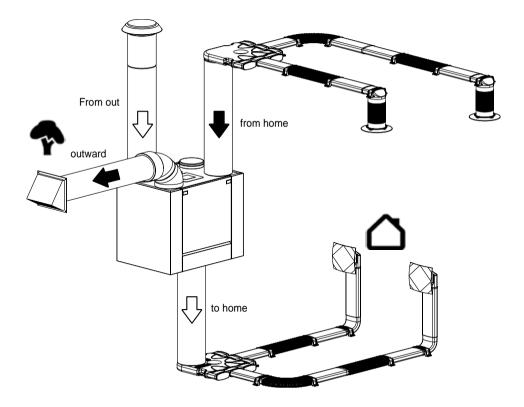
Mount the installation with the lowest possible air resistance and free of leaks. The main air ducts should have an internal diameter of \emptyset 170 mm or \emptyset 180 mm.

Connection residential side

Vasco recommends using the Vasco Easyflow air duct system.

External connection

The air ducts of the outside connection should always be insulated to prevent condensation on the outside of the air duct.



The above drawing is a connection possibility, other connection configurations are possible.

MOUNTING SWITCHES

Mounting tips

Always place the switch away from places where moisture drops can form.



Never place the wall transmitter in a metal housing or near large metal objects.

MOUNTING RF SWITCH

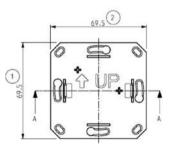
Always install the RF position switch in an easily accessible location. Step 1: Loosen the knobs and the electronics module to free the base plate for wall mounting.







Step 2: Draw screw holes for the base plate on the wall.



Step 3: Mount the base plate to the wall with screws. Step 4:

Mount in the order shown below:





Window 2. Base 23. Electronics and buttons

MOUNTING CO2 RF SWITCH

Always install the $_{CO2}$ RF switch in an easily accessible location in the room in which you wish to monitor the $_{CO2}$ concentration. Always provide a 230 V power supply for the switch.





Step 1: Dismantle the switch.

Step 2: Screw the base plate onto the wall.



Step 3: Open the cover on the base plate to reveal the electrical connections.



Step 4: Connect the 230V supply voltage to the connectors.



Step 5: Place the cover back on the switch.

MOUNTING RH RF SWITCH

Always install the RH RF switch in an easily accessible place in the bathroom.



Step 1: Dismantle the switch.

Step 2: Draw the screw holes of the base plate onto the wall.



Step 3: Screw the base plate to the wall.



Step 4: Place the cover back on the switch.

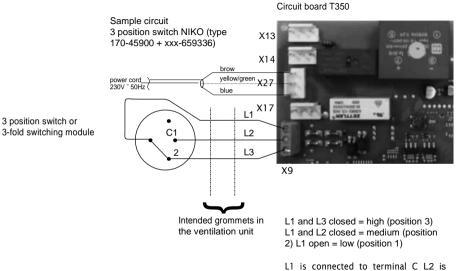
CONNECTION TO A WIRED 3 POSITION SWITCH OR A 3GANG SWITCH MODULE

To connect a wired 3-position switch, the

ventilation unit must be opened in a correct manner in order to reach the PCB. This method can be found in the chapter

of the electric pre-heating element. The correct cable must then be led to the PCB via the cut-out with grommet provided for this purpose in the ventilation unit.

Finally, connect the cable to terminal X9 "Connection 3 position switch" according to the following diagram.



connected to terminal 1 L3 is connected to terminal 2

CONNECTION FOR 0-10 V SIGNAL (BUILDING MANAGEMENT SYSTEM APPLICATION)

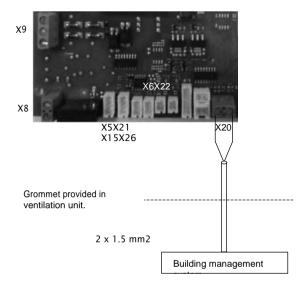
With 0-10 V, the flow rate can be steplessly adjusted between the minimum and maximum flow rate of the ventilation unit. This corresponds to the following values:

	Т350	Т500		
1 V	40 m³/h	60 m³/h		
1 – 10 V	Linear relationship	Linear relationship		
10 V	350 m³/h	500 m³/h		

To connect a 0-10 V signal, the cover on the ventilation unit must be opened in a correct manner so that the circuit board can be reached. This method can be found in the chapter on the electric pre-heating element. Next, a correct cable must be led to the PCB through the grommet in the ventilation unit.

Finally, connect the control signal to terminal X26 "Building control system connection" according to the following diagram.

Circuit board T350 /T500



COMMISSIONING AND ADJUSTMENT

The position switch is registered with the ventilation unit at the factory.

If all air and electrical connections have been made, the plug may be inserted into the mains socket.



After 1 minute and 30 seconds, the fans start up briefly (about 4 seconds).

Then you have 10 minutes to set the air volume and to connect additional optional position switches.



Adjusting the air volume:

Press the button for position 3 for at least 3 seconds and release it when the LED in the centre of the switch gives a series of light signals. These indicate the air quantity set. In the factory, the LED lights up orange once.

Indication LED on switch	T350	T500
1x green	230 m³/h	350 m³/h
2x green	250 m³/h	375 m³/h
1x orange (standard)	270 m³/h	400 m³/h
2x orange	290 m³/h	425 m³/h
3x orange	310 m³/h	450 m³/h
1x red	330 m³/h	475 m³/h
2x red	350 m³/h	500 m³/h

Reducing the air volume:

Press the button of position 1 once. The LED indication will change according to the table. By repeatedly pressing the button of position 1 at 1 second intervals, the air volume is further reduced.

Increasing the air volume:

Press the button of position 2 once. The LED indication will change according to the table. By repeatedly pressing the button at 1 second intervals, the of position 2, the air volume is further increased.



Press the button of position 3 for at least 3 sec. to confirm the change. If the RF switch remains untouched for one minute, the changes are automatically saved.

Activating and deactivating additional optional RF switches:

The switch supplied with the unit is factory-coupled to the ventilation unit. In total, up to 20 switches can be connected to the system.



Activating and deactivating additional optional RF switch (11VE20012): Sign up:

Unplug the ventilation unit and plug it back in. After this, the ventilation unit will search for new switches for 10 minutes. Press the buttons for position 2 and timer simultaneously for at least 3 seconds. If the pairing is successful, the LED in the middle lights up green twice.

Tip: You can link one switch to a maximum of 3 units



Sign off:

Remove the plug from the socket and put it back. The ventilation unit can disconnect switches for 10 minutes. Press the buttons of position 1 and 3 simultaneously for at least 3 seconds. The switch LED lights up orange twice to indicate that the switches have been disconnected.

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Activating and deactivating optional co2 RF switch (11VE20013): Sign up:

Unplug the ventilation unit and plug it back in. After this the ventilation unit will search for new switches for 10 minutes. After that, click the sensor onto the bottom plate to put it back on.

Touch the bottom right operating zone for at least 3 seconds. When all LEDs are flashing, release the control zone. If the pairing is successful the LED in the top left-hand corner will light up green twice and a LED will light up on the right-hand side to indicate the respective position of the $_{CO2}$ RF switch.

Tip: You can connect one switch to a maximum of 3 units:



Briefly de-energise the switch by clicking it out and back into the base plate. The switch can disconnect ventilation units for 10 minutes. Touch the bottom right operating zone for at least 10 seconds. When all the LEDs light up green for the second time, you must let go of the control zone. If several ventilation units are registered, all registered units are now disconnected. The LED of the switch lights up red four times to indicate that the units have been disconnected.



Activating and deactivating additional optional RH RF switch (11VE20014): Sign up:

Unplug the ventilation unit and plug it back in. After this, the ventilation unit will search for new switches for 10 minutes. Then take out the batteries and replace them (see RH RF switch battery replacement).

Touch the bottom right operating zone for at least 3 seconds. When all LEDs are flashing, release the operating zone. If the pairing is successful the LED in the upper left corner will light up green twice and a LED will light up on the right indicating the respective position of the RH RF switch is located.

Tip: You can connect one switch to a maximum of 3 units:



Momentarily de-energise the switch by removing the batteries from the sensor and inserting them again (see RH RF switch battery replacement). The switch can disconnect ventilation units for 10 minutes. Touch the lower right control area for at least 10 seconds. When all the LEDs light up for the second time, release the control zone. In case of several registered ventilation units, all registered units are now logged off. The LED of the switch lights up red four times to indicate that the units have been disconnected.

4 MONITORING

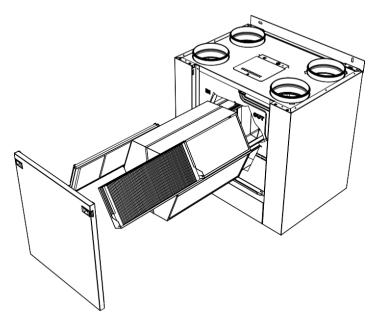
The user must ensure that the entire installation is maintained periodically by the installer.



Remove the plug from the mains socket before commencing maintenance work.

INSPECTION / CLEANING OF HEAT 1x per four years

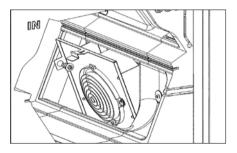
- Dismantle the door panel.
- Remove the filter trays from the unit.
- Pull the strap of the heat exchanger, never remove it!
- If necessary, clean the heat exchanger by wiping the four surfaces with a damp cloth.
- Do not use aggressive or solvent cleaning agents.
- Before pushing back the heat exchanger, check the tray of the condensation drain.
- Carefully slide the exchanger back into the device without damaging the sealing rubbers.
- Slide the filter trays back into the unit.
- Mount the door panel.

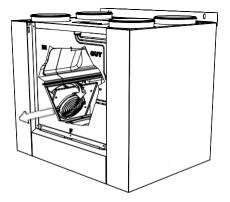


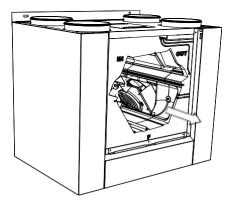
INSPECTION / CLEANING VENTILATORS

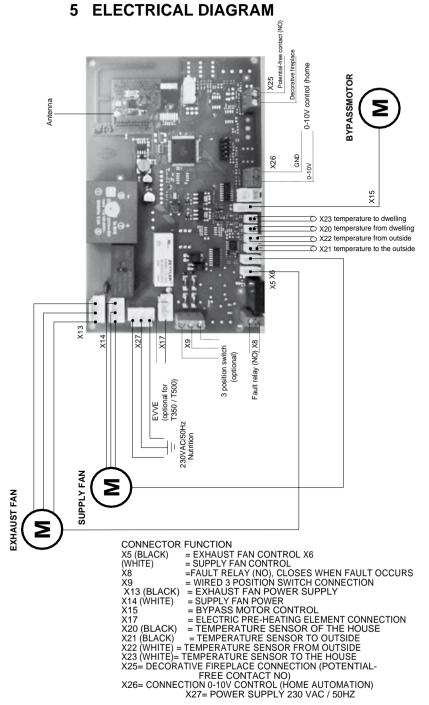
1x per four years

- Dismantle the door panel.
- Remove the filter trays from the appliance.
- Pull the strap of the heat exchanger, never remove it!
- Disconnect the connectors.
- Disconnect the temperature sensors.
- Loosen the screw on the fan module.
- Tilt the fan module by pulling the metal tab.
- Pull the fan module out of the unit.
- Do this for both fan modules.
- Use a soft brush to clean the fans and sensors and a hoover to remove the dust
- Attention, do not damage the paddles when cleaning and certainly do not remove the clips on the paddles, these are used for balancing the wheel
- Reinstall everything in reverse order.

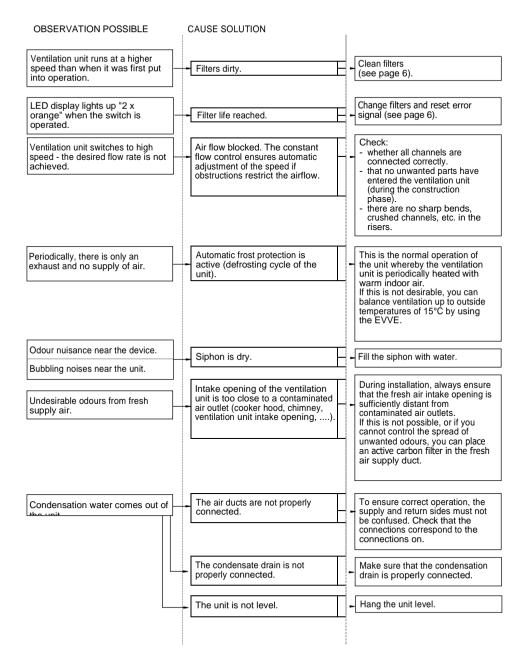








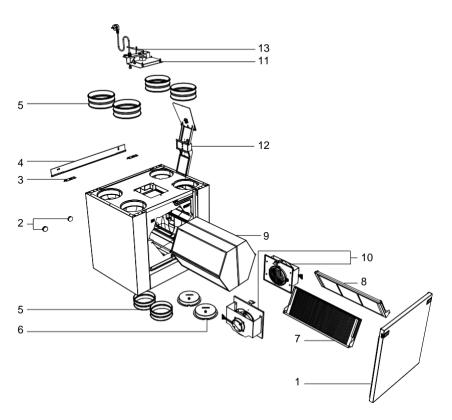
6 MALFUNCTION



OBSERVATION POSSIBLE	CAUSE SOLUTION	
The unit is switched off and when the RF switch is pressed the following LED indication appears on the circuit board "RED - RED - ORANGE".	The unit is switched off because the temperature of the air to the house is below 5°C.	Reset the unit by removing the plug from the wall socket and putting the unit back on power. Make sure that the cause is removed: - House not heated enough (at least 16°C) to ensure correct operation. connected correctly (see page 9). - Channels connected correctly. - If the unit switches off again, please contact your installer.
The mechanical position switch has a different setting to that on which the unit runs. I cannot switch the unit to this position.	The switch only reacts to the wired position switch when the position is changed.	Always switch the position switch to another position and then switch back to the desired position.
The LED on the RF switch lights "ORANGE" when the unit is operated.	The battery life in the switch has been reached.	
		Replace the battery in the switch. (CR2450)
The unit does not react to the switch, the LED lights "RED" - when the switch is operated.	The switch is not connected to the ventilation unit.	- Connect the switch to the unit
Insufficient cooling in summer due to by-pass operation.		Please note that by-pass is not active cooling. To make the best use of the by-
LED INDICATION CIRCUIT BOARD	FOUND CODE	pass, you should set the unit to a high setting if the house is overheated (temperature > 23°C) and the outside
Red-orange	Problem with the exhaust fan.	température is cool.
Red Orange	Problem with the supply fan.	
Red Red Orange	"Supply temperature too low" - stop.	
Red Red Orange	Problem temperature sensor "of house".	
Red red orange	Problem temperature sensor "outside".	
Red red orange orange	Problem temperature sensor "from outside".	
Red red orange orange	Problem temperature sensor "to house".	
Red red orange	Problem with constant flow control supply.	
Red Red Orange	Problem with constant flow control drainage.	
LED INDICATION RF SWITCH	FOUND CODE	
Red Red	Problem with the ventilation unit.	
Green	The requested action was correctly communicated.	
Red	Problem with communication.	
Green Green	Successful coupling of the RF switch.	
Orange	Battery life RF switch has been reached.	
Orange orange (after operation)	Change filter, reset filter message, see p. 6	
Orange Orange	Successful disconnection of the RF switch.	
Orange orange orange	Access to settings denied.	

7 PARTS LIST

No.	Article number	Description
1	11VE 50104	Door panel
2	11VE 50003	Baffle plates (2 pcs)
3	11VE 50200	Mounting brackets (2 pcs)
4	11VE 50250	Suspension bracket
5	11VE 43120	Galva sleeve Ø 180mm
6	11VE 50004	Plastic plug Ø 180mm
	11VE 50306	Filter drawer - 1350/1500
811\		50358Filter setgreen 495x186x10mm (2
	pcs) - T350/T500) 11VE 50359Filter set F7/G4
	481x186x20mm	- T350/T500
911V	Έ	50400Heat exchanger-
T350		101Fan 85W190 - T350
	11VE	51102Fan 170W190 - T500
11	11VE 51219Prin	
	11VE 51220Prin	
12	11VE	55152Bypass module
	11VE 51351Ante	
14	11VE	51409NTC Sensor/cable 2p 1250
15	11VE	51410NTC Sensor/cable 2p 1500
16	11VE	51404NTC Sensor/cable 3p 360
17	11VE	51411NTC Sensor/cable 3p 750



8 GUARANTEE CONDITIONS

Vasco declares that it will give a two year guarantee on the Vasco T350 /T500 from the date of purchase. The installation company's invoice date will be used as proof of purchase. If no invoice is available the production date will be used as the date of purchase. The guarantee covers only that which is supplied by Vasco.

free supply of a replacement fan and electronics board. No additional warranty period is provided for repairs. The warranty does not cover:

- Dismantling and assembly costs
- Defects which, in our opinion, are the result of improper handling, negligence or accident
- · Defects caused by treatment or repair by third parties without our consent
- Defects resulting from non-regular and/or non-professional maintenance
- Defects resulting from use in an unsuitable environment No warranty will
- be given if the ventilation unit is used in these conditions. For the return shipment of the defective parts

the installer must contact Vasco. The installer will then receive a guarantee return number. The defective parts must be sent to Vasco, quoting this return number.

Kruishoefstraat 50 B-3650 Dilsen T. +32 (0)89 79 04 11 F. +32 (0)89 79 05 00 info@vasco.e u www.vasco.eu

MANUFACTURER'S DECLARATION

EU Declaration of Conformity (Low Voltage Directive 2006/95/EC). This ventilation unit, type T350 /T500, has been produced by Vasco, Kruishoefstraat 50, B -3650 Dilsen, Belgium, and bears the CE label. We hereby declare under our own responsibility that The Vasco T350 /T500 unit to which this declaration refers is in compliance with the Low Voltage Directive 2006/95/EC, the EMC Directive 2004/108/EC, the ROHS Directive and Directive 2009/125/EC.

Vasco Group nv Dilsen, Belgium, January 2017

P. Nijs, CEO



WARRANTY CONDITIONS / MANUFACTURER'S

VENTILATION SYSTEM D

Type designation	T350	T350	T350	T500	T500	T500	
1,00 3031914101	1000	+ 1	+ 2	1000	+ 1	+ 2	
		sensor	sensors		sensor	sensors	
Specific energy consumption (SEC)	-37,85	-40,34	-43,18	-35,56	-38,64	-42,14	[kWh/(m².a)].
Residential ventilation unit (RVE) Non- residential ventilation unit (NRVE)	RVE	RVE	RVE	RVE	RVE	RVE	RVE/NRVE
One-way ventilation unit (EVE) Two- way ventilation unit (TVE)	TVE	TVE	TVE	TVE	TVE	TVE	EVE/TVE
Type of drive	Variable	Variable	Variable	Variable	Variable	Variable	Variable/Different speed
Type of heat recovery system	Recuperative	Recuperative	Recuperative	Recuperative	Recuperative	Recuperative	Recuperative/Regenerative
Thermal efficiency heat recovery	88%	88%	88%	87%	87%	87%	%
Maximum flow rate	350	350	350	500	500	500	m³/h]
Electric input power	165	165	165	333	333	333	[W]
Sound power level	48	48	48	51	51	51	dB(A)]
Reference flow rate	0,068	0,068	0,068	0,097	0,097	0,097	m³/s]
Reference differential pressure	50	50	50	50	50	50	Pa]
Specific input power (SPI)	0,223	0,223	0,223	0,285	0,285	0,285	W/(m³/h)]
Control factor	1	0,85	0,65	1	0,85	0,65	1 / 0,95 / 0,85 / 0,65
Maximum percentages of internal leakage	0,65	0,65	0,65	0,45	0,45	0,45	[%]
Maximum percentages of external leakage	0,74	0,74	0,74	0,52	0,52	0,52	[%]
Location and description of the visual warning signal for the regulated changing the filters	al for the regulated need to be replaced. The periodical replacement of the air filters is important for the						
Instructions for installing controlled suction grilles in facade for natural air supply		N/A					
Internet address for disassembly instructions	www.vasco.eu						
Annual electricity consumption (AEC)	324	247	163	402	303	196	kWhelek/a]
Annual Saved Heating (AHS) "moderate climate"	4528	4584	4658	4493	4554	4635	kWhpe/a]
Annual Saved Heating (AHS) "warm climate"	2047	2073	2106	2032	2059	2096	kWhpe/a]
Annual Saved Heating (AHS) "cold climate"	8857	8967	9113	8789	8909	9068	kWhpe/a]

CALCULATION SHEET
VENTILATION

TOTAL

AIR DEBATE local valve n° supply drain design design measure measure m³/h d m³/h m³/h d m³/h living room living room office Bedroom 1 Bedroom 2 Bedroom 3 Bedroom 4 kitchen kitchen toilet washing station bathroom



Kruishoefstraat 50 B-3650 Dilsen T. +32 (0)89 79 04 11 F. +32 (0)89 79 05 00 info@vasco.e U

www.vasco.eu